

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name;
 I BELIEVE I AM THE ORIGINAL, FIRST, AND SOLE INVENTOR (if only one name is listed below) OR AN ORIGINAL, FIRST, AND JOINT INVENTOR
 (if more than one name is listed below) OF THE SUBJECT MATTER WHICH IS CLAIMED AND FOR WHICH A PATENT IS SOUGHT ON THE
 INVENTION

Entitled: BENTONITE NODULES the specification of which:

(check is attached hereto:
 one)

was filed on as and
 Application Serial No. as
 was filed on Application Serial No.
 Application Serial No. and was amended on (if applicable)

I HAVE REVIEWED AND UNDERSTAND THE CONTENTS OF THE ABOVE-IDENTIFIED SPECIFICATION, INCLUDING THE CLAIMS, AS AMENDED
 BY ANY AMENDMENT REFERRED TO ABOVE:

I ACKNOWLEDGE THE DUTY TO DISCLOSE INFORMATION WHICH IS MATERIAL TO THE PATENTABILITY OF THIS APPLICATION IN
 ACCORDANCE WITH TITLE 37, CODE OF FEDERAL REGULATIONS, Sec. 1.56(a) which states: "A patent by its very nature is affected with a
 public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being
 examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing
 and prosecution of a patent application has a duty of candor and good faith in dealing with this Office, which includes a duty to disclose to the
 Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with
 respect to each pending claim until the claim is cancelled or withdrawn from consideration, or the application becomes abandoned".

I hereby claim foreign priority benefits under Title 35, United States Code Sec. 119 and/or Sec. 365 of any foreign application(s) for patent or
 inventor's certificate as indicated below and have also identified below any foreign application for patent or inventor's certificate on this invention
 having a filing date before that of the application on which priority is claimed:

COUNTRY/INTERNATIONAL	APPLICATION NUMBER	DATE OF FILING (Day, Month, Year)	PRIORITY CLAIMED
None			Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below.

APPLICATION NUMBER	DATE OF FILING	
60/237,945	October 3, 2000	

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION NUMBER	DATE OF FILING	STATUS
None		

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(continued)

I HEREBY APPOINT THE FOLLOWING AS OUR ATTORNEYS WITH FULL POWER OF SUBSTITUTION TO PROSECUTE THIS APPLICATION AND TRANSACT ALL BUSINESS IN THE PATENT AND TRADEMARK OFFICE CONNECTED THEREWITH:

	REGISTRATION NO.	ASSOCIATE POWER OF ATTORNEY ATTACHED
W. Keith Turner	26,816	
Allen H. Uzzell	27,602	
Steven H. Roth	28,467	
William H. Benz	25,952	
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E. Joseph Gess	28,510	

Yes No

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 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.


 FULL NAME OF SOLE OR FIRST JOINT INVENTOR
Maurice L. James

SIGNATURE

DATE


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SIGNATURE

DATE


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Please see attached continuation page for additional inventors.